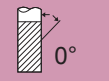


Reamers



Reamers
DIN 69893 HSK-A23
APC20-A
G=2,5/20.000 rpm
close max. 14 Nm
(124 in-lb)

Page	455	458	461	461	463	463
Appearance						
Code No	R208TX	R212TX	R214TX	R216TX	IMS..R215 IMS..R215TX	IMS..R217TX
Carbide	VHM Carbide	VHM Carbide	MG Carbide	MG Carbide	MG Carbide	MG Carbide
Coating	AlTiSiN	AlTiSiN	AlTiSiN TX	AlTiSiN TX	AlTiSiN TX	AlTiSiN TX
Helix Angle	 R 8°	 L 12°	 0°	 L 7°	 L 7°	 0°
No.of Flutes	 Z	 Z	 Z	 Z	 Z	 Z



**Steel, Cast Iron, Stainless,
Aluminium, Copper**

465	467	469	473	477	479	481	483	487	489	490
										
R300	R301	R307	R308	R318	R319	R320	R328	R329	R302	R303
VHM Carbide	VHM Carbide	VHM Carbide	VHM Carbide	VHM Carbide	VHM Carbide	VHM Carbide	VHM Carbide	VHM Carbide	VHM Carbide	HM Carbide Tipped
Uncoated Bright	Uncoated Bright	Uncoated Bright	Uncoated Bright	Uncoated Bright	Uncoated Bright	Uncoated Bright	Uncoated Bright	Uncoated Bright	Uncoated Bright	Uncoated Bright
 0°	 L 7°	 0°	 L 7°	 L 7°	 L 7°	 L 35°	 R 30°	 R 30°	 L 7°	 L 7°
 Z	 Z	 Z	 Z	 Z	 Z	 Z	 Z	 Z	 Z	 Z